

 GASKET TO BE CLOSED LOOP

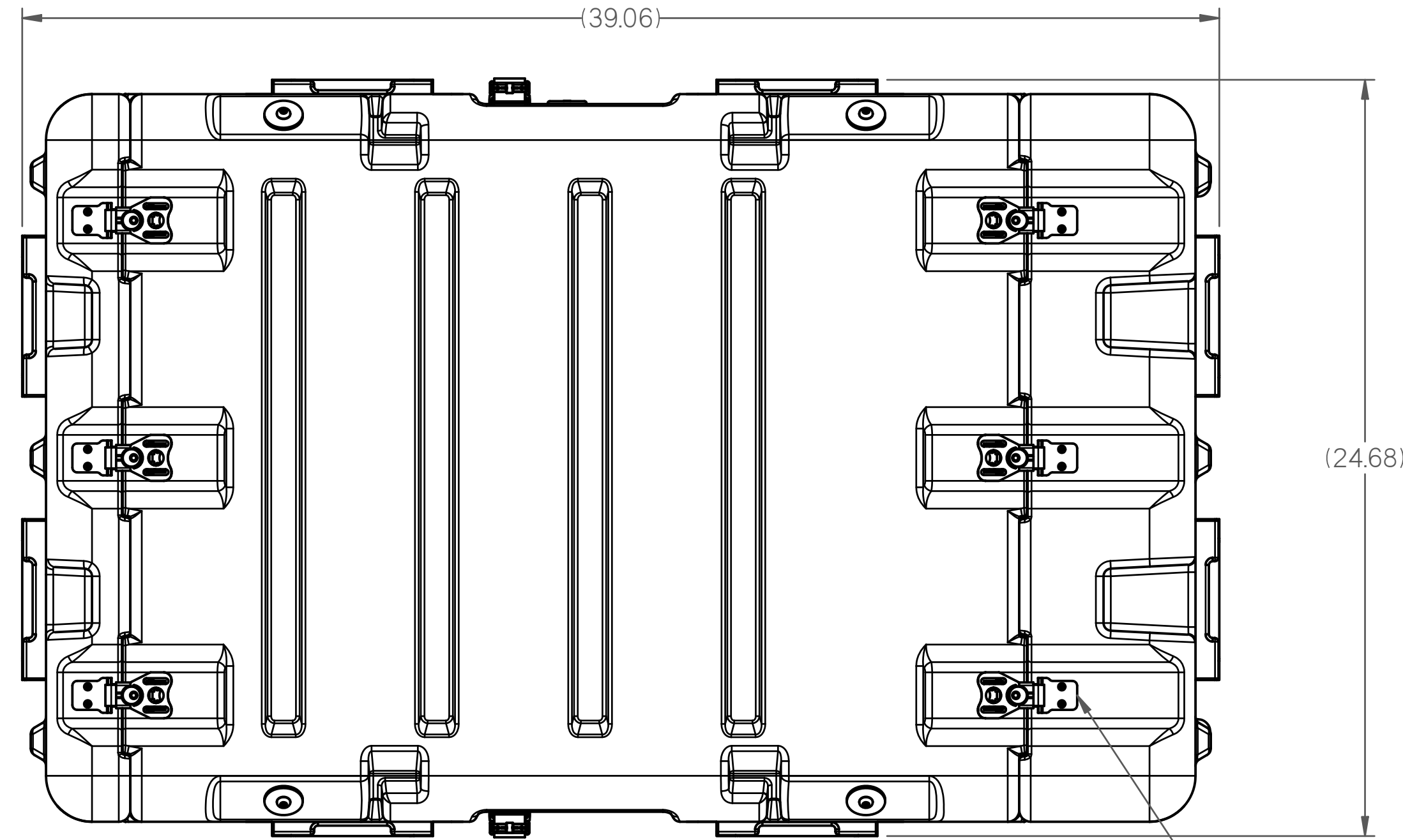
2 CENTER HANDLES IN HANDLEWELLS APPROXIMATELY AS SHOWN.

3 MOUNTING HOLE TO BE Ø1.06.

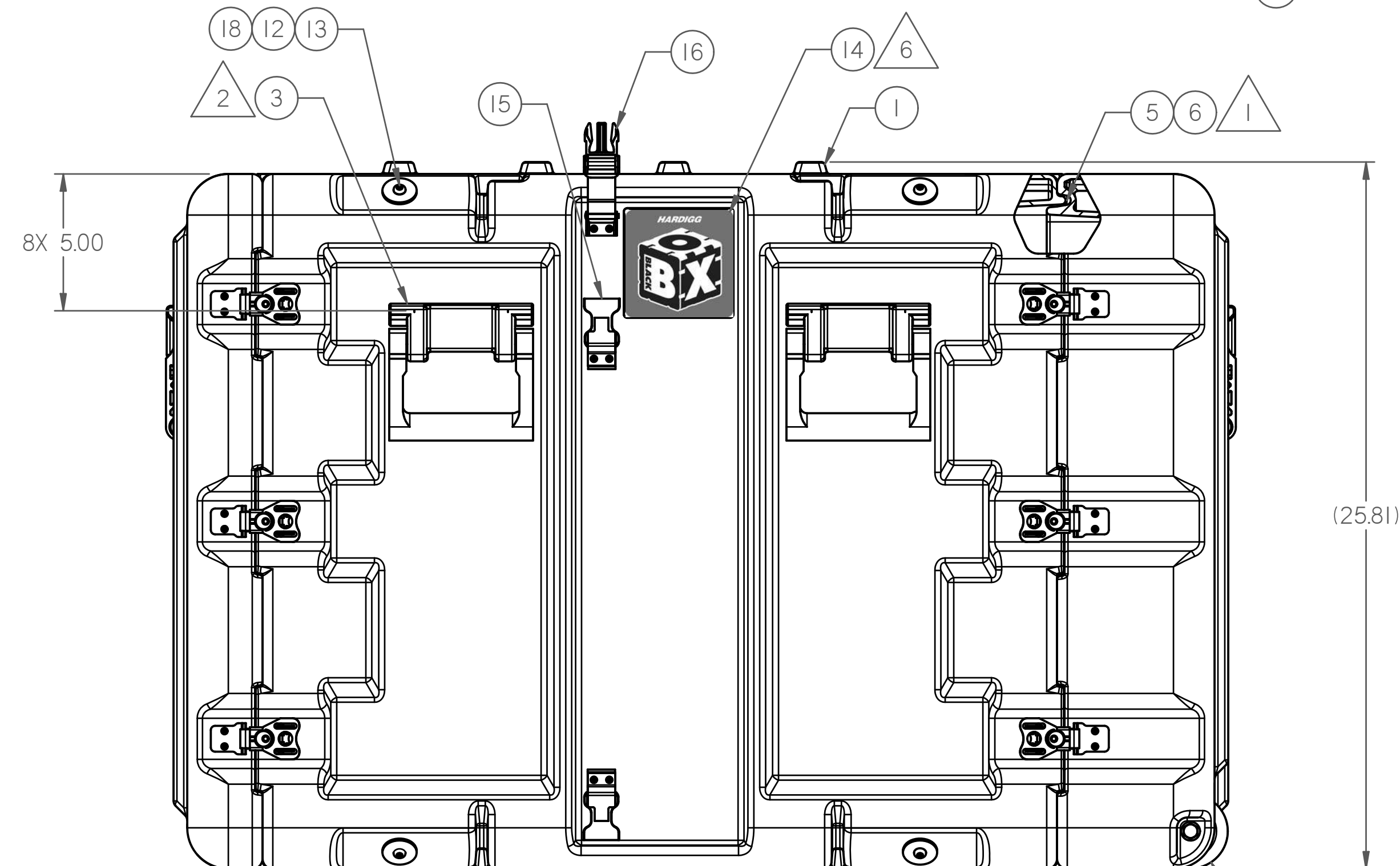
4 SHIM SHOCK MOUNTS FROM FRAME TO MOUNT WITH .38"THK SHIM.

5 THIS PART AND ALL OF ITS COMPONENTS MUST COMPLY WITH THE
EUROPEAN PARLIAMENT DIRECTIVE 2002/95/EC ON THE RESTRICTED
USE OF CERTAIN HAZARDOUS SUBSTANCES (ROHS). THE PARTS
(INCLUDING PLATING), MUST NOT CONTAIN ANY OF THE FOLLOWING
SUBSTANCES: LEAD, MERCURY, CADMIUM, HEXAVALENT CHROMIUM,
POLY BROMINATED BIPHENYLS (PBBS) OR POLYBROMINATED DIPHENYL
ESTERS (PBDE).

6 CLEAN LABEL AREA WITH ISOPROPYL ALCOHOL & FLAME TREAT.



TOP VIEW




RIGHT SIDE VIEW

ITEM	DESCRIPTION	DWG NO. / PART NO.	QTY.
1	CONTAINER ASSY, BLK-463	MFG-SR2122-2295W-463	1
2	KIT, CATCH & STRIKE, LGE WING, W/SPRING, SSB	MFG-00005-03	24
3	KIT, HANDLE, INJ MOLDED, LARGE (INT MT)	MFG-00031	8
4	KIT, (I) PRV & LABEL	MFG-00053-01	1
5*	RTV, CLR, ADHESIVE SEALANT	RTV, GE 108	A/R
6*	GASKET, SILICONE	P021-0473	178
7	KIT, LID HANGER, SWIVEL, RIGHT HAND	MFG-00136-02	2
8	KIT, LID HANGER, SWIVEL, LEFT HAND	MFG-00136-01	2
9	SHOCK MOUNT	P67-73	8
10	FRAME ASSY, 24", IIU	P124-0010-24-11	1
11	SCR, BTNHD,SOC, SSB	1/4-20 X .62"	8
12	WSHR,FABCO,SSB	.264X1.25	8
13	SCR, BTNHD,SOC, SSB	1/4-20 X .50"	8
14	LABEL, MIDSECTION, BLACK BOX	P124-0014	2
15	KIT, RECEIVER, COUPLING CATCH	MFG-00140	4
16	KIT, COUPLING CATCH	MFG-00141	2
17	SR LID WHEEL ASSEMBLY	MFG-00143	2
18*	ADHESIVE, LOCTITE	242	A/R

REVISION HISTORY					
ZONE	REV	E.C.O.	DESCRIPTION	BY/DATE	APPROVED/DATE
	A	039206	A1- ITEM II QTY WAS 8. A2- DELETED ITEM 13. A3- ADDED NOTE 6. A4- PRV DIM WAS 5.00.	CHRIS HOPKINS 08MAR20	D. SPRAGUE 08MAR21
	B	039272	ADDED ITEM 13 CHANGED ITEM II QTY WAS 16	D. SPRAGUE 08APR03	

HARDIGG IND
BLACK BOX - IIU

COMPUTER CONTROLLED DOCUMENT
MANUAL CHANGES NOT ALLOWED

NEXT ASSY.		FINAL		SCALE		1/4	
TOLERANCE		UNLESS OTHERWISE SPECIFIED		XX ± .19		XXX ± .0005	
DR.		D. SPRAGUE		DATE 07-11-07		ENGR. D. SPRAGUE	
CHKD.		C. HOPKINS		DATE 08-02-06		APVD. C. HOPKINS	
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 HARDIGG® INDUSTRIES, INC. South Deerfield, Massachusetts 01373 USA							
TITLE							
CNTNR ASSY, BLACK BOX, IIU							
SIZE		CASE CODE		DWG NO.		REV	
D		11214		P124-0100-11-02		B	
PROJ. NO.		P124		SHEET		1 OF 2	

